

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
("Sl. glasnik RS", br. 11/24)



Sikadur-Combiflex® CF Adhesive Normal Part B

Revision Date 11.01.2025

Version 2.0

Print Date 16.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikadur-Combiflex® CF Adhesive Normal Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.
Patrijarha Pavla 1
22310 Šimanovci
Srbija
Telephone : +381 22 21 55 777
Telefax : +381 22 21 55 780
E-mail address of person responsible for the SDS : ehs@rs.sika.com

1.4 Emergency telephone number

National Toxicology Institute -
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (according to CLP/GHS)

Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (according to CLP/GHS)

Hazard pictograms	:		
Signal word	:	Danger	
Hazard statements	:	H314	Causes severe skin burns and eye damage.

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	H317	May cause an allergic skin reaction.
	H412	Harmful to aquatic life with long lasting effects.
Supplemental Hazard Statements	: EUH071	Corrosive to the respiratory tract.
Precautionary statements	:	Prevention: P261 Avoid breathing mist or vapours. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. Response: P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

benzyl alcohol
3-aminomethyl-3,5,5-trimethylcyclohexylamine
Amines, polyethylenepoly-, triethylenetetramine fraction
Adduct IA (epoxy amine adduct)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to CLP/GHS)	Concentration (% w/w)
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319 Skin Sens. 1B;	>= 10 - < 20

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3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32-XXXX	H317 Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 5 - < 10
Amines, polyethylenepoly-, triethyl-enetetramine fraction Contains: 2-(2-aminoethylamino)ethanol <= 0,3 %	90640-67-8 292-588-2 01-2119487919-13-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 5 - < 10
(1-methylethyl)-1,1'-biphenyl Contains: diisopropyl-1,1'-biphenyl >= 9,9 %	25640-78-2 247-156-8 01-2119982993-17-XXXX	Eye Irrit. 2; H319 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 2; H411	>= 2,5 - < 5
2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 %	90-72-2 202-013-9 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 2,5 - < 5
Adduct IA (epoxy amine adduct)	68609-08-5 614-657-1 01-2120106013-80-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

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sue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : Health injuries may be delayed.
corrosive effects
sensitising effects

May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.
Corrosive to the respiratory tract.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

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Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
Appearance : paste
Colour : dark grey

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Odour : amine-like

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C
Method: closed cup

Auto-ignition temperature : ca. 436 °C

Decomposition temperature : No data available

pH : ca. 11 (20 °C)
Concentration: 500 g/l 50 %

Viscosity

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,07 hPa

Density : ca. 1,73 g/cm³ (20 °C)

Relative vapour density : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

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10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified due to lack of data.

Components:

benzyl alcohol:

Acute oral toxicity : Acute toxicity estimate: 1.200 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

LD50 Oral (Rat): 1.200 mg/kg

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg
Method: Acute toxicity estimate according to Regulation (EC)
No. 1272/2008

LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

LD50 (Rabbit): > 2.000 - 5.000 mg/kg

Amines, polyethylenepoly-, triethylenetetramine fraction:

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Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg

Acute toxicity estimate: 1.716 mg/kg
Method: Calculation method

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg

Acute toxicity estimate: 1.465 mg/kg
Method: Calculation method

|| (1-methylethyl)-1,1'-biphenyl:

Acute oral toxicity : LD50 Oral (Rat): 4.650 mg/kg
Method: OECD Test Guideline 401

|| 2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg
Remarks: Harmful if swallowed.
Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Acute toxicity estimate: 1.999 mg/kg
Method: ATE value derived from LD50/LC50 value

|| Adduct IA (epoxy amine adduct):

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2.000 mg/kg
Method: OECD Test Guideline 423

Skin corrosion/irritation

Causes severe burns.

Components:

|| 2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit
Assessment: Corrosive
Method: OECD Test Guideline 404

Assessment: irritating
Remarks: Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

|| 2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit
Assessment: Causes serious eye damage.

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Assessment: irritating
Remarks: Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.
Respiratory sensitisation: Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Corrosive to the respiratory tract.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12: Ecological information

12.1 Toxicity

Components:

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100
plants mg/l
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l
Exposure time: 72 h

(1-methylethyl)-1,1'-biphenyl:

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 0,167 mg/l
aquatic invertebrates Exposure time: 48 h

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Adduct IA (epoxy amine adduct):

Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (algae)): 3,13 mg/l Exposure time: 72 h
Toxicity to fish (Chronic toxicity)	:	LC50: 1,62 mg/l Exposure time: 96 h Species: Danio rerio (zebra fish)
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	EC50: 1,75 mg/l Exposure time: 48 h Species: Daphnia magna (Water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 01 11* waste paint and varnish containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

- ADR : UN 1759
- IMDG : UN 1759
- IATA : UN 1759

14.2 UN proper shipping name

- ADR : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
- IMDG : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
- IATA : Corrosive solid, n.o.s.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)

14.3 Transport hazard class(es)

- | | Class | Subsidiary risks |
|-----|-------|------------------|
| ADR | : 8 | |

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IMDG : 8

IATA : 8

14.4 Packing group

ADR

Packing group : II
Classification Code : C10
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG

Packing group : II
Labels : 8
EmS Code : F-A, S-B
Remarks : Alkalis

IATA (Cargo)

Packing instruction (cargo aircraft) : 863
Packing instruction (LQ) : Y844
Packing group : II
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 859
Packing instruction (LQ) : Y844
Packing group : II
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

br. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, : Conditions of restriction for the fol-
57/2022 and 29/2024). lowing entries should be considered:
Number on list 75, 3

REACH - Candidate List of Substances of Very High : None of the components are listed
Concern for Authorisation (Article 59). (=> 0.1 %).

REACH - List of substances subject to authorisation : Not applicable
(Annex XIV)

Regulation (EC) on substances that deplete the ozone : Not applicable
layer

Regulation (EU) 2019/1021 on persistent organic pollu- : Not applicable
tants (recast)

Regulation (EU) No 649/2012 of the European Parlia- : Not applicable
ment and the Council concerning the export and import
of dangerous chemicals

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of
major-accident hazards involving dangerous substances.
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds
(VOCV)
Volatile organic compounds (VOC) content: 11,62% w/w

Directive 2010/75/EU of 24 November 2010 on industrial
emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 11,62% w/w

Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24)

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Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/2009, 88/2010, 14/2016, 95/2018 - dr. zakon i 35/2023)

Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/2010, 93/2019, 39/2021 and 65/2024)

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H400	: Very toxic to aquatic life.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods

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LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 3	H412

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

RS / EN