

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
("Sl. glasnik RS", br. 11/24)



Sikalastic® EPDM Primer

Revision Date 26.10.2025

Version 2.1

Print Date 16.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikalastic® EPDM Primer

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Primer, Corrosion protection, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.
Patrijarha Pavla 1
22310 Šimanovci
Srbija
Telephone : +381 22 21 55 777
Telefax : +381 22 21 55 780
E-mail address of person : ehs@rs.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Toxicology Institute -
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (according to regulation governing the classification, packaging and labeling of chemicals)

| | |
|--|--|
| Flammable liquids, Category 2 | H225: Highly flammable liquid and vapour. |
| Skin irritation, Category 2 | H315: Causes skin irritation. |
| Reproductive toxicity, Category 2 | H361d: Suspected of damaging the unborn child. |
| Specific target organ toxicity - single exposure, Category 3, Central nervous system | H336: May cause drowsiness or dizziness. |
| Specific target organ toxicity - repeated exposure, Category 2 | H373: May cause damage to organs through prolonged or repeated exposure. |
| Aspiration hazard, Category 1 | H304: May be fatal if swallowed and enters airways. |
| Long-term (chronic) aquatic hazard, Category 2 | H411: Toxic to aquatic life with long lasting effects. |

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2.2 Label elements

Labelling (according to regulation governing the classification, packaging and labeling of chemicals)

Hazard pictograms :



Signal word :

Danger

Hazard statements :

| | |
|-------|--|
| H225 | Highly flammable liquid and vapour. |
| H304 | May be fatal if swallowed and enters airways. |
| H315 | Causes skin irritation. |
| H336 | May cause drowsiness or dizziness. |
| H361d | Suspected of damaging the unborn child. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H411 | Toxic to aquatic life with long lasting effects. |

Precautionary statements :

Prevention:

| | |
|------|--|
| P210 | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |
| P260 | Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. |
| P273 | Avoid release to the environment. |
| P280 | Wear protective gloves/ protective clothing/ eye protection/ face protection. |

Response:

| | |
|-------------|--|
| P301 + P310 | IF SWALLOWED: Immediately call a POISON CENTER/ doctor. |
| P331 | Do NOT induce vomiting. |
| P370 + P378 | In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. |
| P391 | Collect spillage. |

Hazardous components which must be listed on the label:
toluene

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. EC-No. Registration number | Classification (according to regulation governing the classification, packaging and labeling of chemicals) | Concentration (% w/w) |
|---------------|--|---|--------------------------|
| toluene | 108-88-3 203-625-9 01-2119471310-51-XXXX | Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361d STOT SE 3; H336 (Central nervous system) STOT RE 2; H373 Asp. Tox. 1; H304 | ≥ 60 - < 80 |
| n-heptane | 142-82-5 205-563-8 01-2119457603-38-XXXX | Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 (Central nervous system) Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 | ≥ 5 - < 10 |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

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- | | | |
|------------------------|---|---|
| In case of eye contact | : | Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. |
| If swallowed | : | Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|---|
| Symptoms | : | Aspiration may cause pulmonary oedema and pneumonitis. Erythema Dermatitis Loss of balance Vertigo See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : | Risk of serious damage to the lungs (by aspiration). irritant effects May be fatal if swallowed and enters airways. Causes skin irritation. May cause drowsiness or dizziness. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|--------------------------------|---|---|
| Suitable extinguishing media | : | Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical |
| Unsuitable extinguishing media | : | Water |

5.2 Special hazards arising from the substance or mixture

- | | | |
|---------------------------------------|---|---|
| Specific hazards during fire-fighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | No hazardous combustion products are known |

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5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus for firefighters

Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.

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Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Basis |
|------------|--|-------------------------------|------------------------------------|------------|
| toluene | 108-88-3 | TWA | 50 ppm 192 mg/m ³ | 2006/15/EC |
| | Further information: Indicative, Identifies the possibility of significant uptake through the skin | | | |
| | | STEL | 100 ppm 384 mg/m ³ | 2006/15/EC |
| | | KGVI | 100 ppm 384 mg/m ³ | RS OEL |
| | Further information: This chemical substance can adversely affect the skin., Substance mentioned in indicative exposure limit values in Directive 2006/15/EC (second list) | | | |
| | | GVI | 50 ppm 192 mg/m ³ | RS OEL |
| n-heptane | 142-82-5 | TWA | 500 ppm 2.085 mg/m ³ | 2000/39/EC |
| | Further information: Indicative | | | |
| | | GVI | 500 ppm 2.085 mg/m ³ | RS OEL |
| | Further information: Substance mentioned in indicative exposure limit values in Directive 2000/39 / EC (first list) | | | |

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8.2 Exposure controls

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Eye/face protection | : | Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water |
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min. |
| Skin and body protection | : | Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work. |
| Respiratory protection | : | Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | | |
|---------------------------------------|---|-------------------|
| Physical state | : | liquid |
| Colour | : | brown |
| Odour | : | characteristic |
| Melting point/ range / Freezing point | : | No data available |
| Boiling point/boiling range | : | No data available |
| Flammability (solid, gas) | : | No data available |

Upper/lower flammability or explosive limits

- | | | |
|--|---|--------|
| Upper explosion limit / Upper flammability limit | : | 7 %(V) |
|--|---|--------|

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Lower explosion limit /
Lower flammability limit : 1 %(V)

Flash point : ca. 4 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

Viscosity, kinematic : 6,8 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-
octanol/water : No data available

Vapour pressure : 28,9975 hPa

Density : ca. 0,9 g/cm³ (20 °C)

Relative vapour density : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

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10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging the unborn child.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

No data available

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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 01 11* waste paint and varnish containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

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SECTION 14: Transport information

14.1 UN number or ID number

| | | |
|-------------|---|---------|
| ADR | : | UN 1263 |
| IMDG | : | UN 1263 |
| IATA | : | UN 1263 |

14.2 UN proper shipping name

| | | |
|-------------|---|---------------------------------------|
| ADR | : | PAINT RELATED MATERIAL (n-heptane) |
| IMDG | : | PAINT RELATED MATERIAL (n-heptane) |
| IATA | : | Paint related material (n-heptane) |

14.3 Transport hazard class(es)

| | Class | Subsidiary risks |
|-------------|-------|------------------|
| ADR | : | 3 |
| IMDG | : | 3 |
| IATA | : | 3 |

14.4 Packing group

| | |
|--|---------------------|
| ADR | |
| Packing group | : II |
| Classification Code | : F1 |
| Hazard Identification Number | : 33 |
| Labels | : 3 |
| Tunnel restriction code | : (D/E) |
| IMDG | |
| Packing group | : II |
| Labels | : 3 |
| EmS Code | : F-E, <u>S-E</u> |
| IATA (Cargo) | |
| Packing instruction (cargo aircraft) | : 364 |
| Packing instruction (LQ) | : Y341 |
| Packing group | : II |
| Labels | : Flammable Liquids |
| IATA (Passenger) | |
| Packing instruction (passenger aircraft) | : 353 |
| Packing instruction (LQ) | : Y341 |

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Packing group : II
Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Rulebook on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, 57/2022 and 29/2024) : Conditions of restriction for the following entries should be considered:
Number on list 3

Banned and/or restricted

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

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Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)

Volatile organic compounds (VOC) content: 80,7% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content:

80,7% w/w, 726,3 g/l

VOC content excluding water

Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24).

Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/13, 52/17, 21/19, 40/23).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18 - other law, 35/23).

Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19, 39/21 and 65/24).

Rulebook on preventive measures for safe and healthy work during exposure to chemical substances ("Off. gazette RS" No.106/09, 117/17 and 107/21)

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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SECTION 16: Other information

Full text of H-Statements

| | |
|-------|--|
| H225 | : Highly flammable liquid and vapour. |
| H304 | : May be fatal if swallowed and enters airways. |
| H315 | : Causes skin irritation. |
| H336 | : May cause drowsiness or dizziness. |
| H361d | : Suspected of damaging the unborn child. |
| H373 | : May cause damage to organs through prolonged or repeated exposure. |
| H400 | : Very toxic to aquatic life. |
| H410 | : Very toxic to aquatic life with long lasting effects. |

Full text of other abbreviations

| | |
|-------------------|--|
| Aquatic Acute | : Short-term (acute) aquatic hazard |
| Aquatic Chronic | : Long-term (chronic) aquatic hazard |
| Asp. Tox. | : Aspiration hazard |
| Flam. Liq. | : Flammable liquids |
| Repr. | : Reproductive toxicity |
| Skin Irrit. | : Skin irritation |
| STOT RE | : Specific target organ toxicity - repeated exposure |
| STOT SE | : Specific target organ toxicity - single exposure |
| 2000/39/EC | : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values |
| 2006/15/EC | : Europe. Indicative occupational exposure limit values |
| RS OEL | : Serbia. Occupational Exposure Limits to chemicals at working place (Annex 1) |
| 2000/39/EC / TWA | : Limit Value - eight hours |
| 2006/15/EC / TWA | : Limit Value - eight hours |
| 2006/15/EC / STEL | : Short term exposure limit |
| RS OEL / GVI | : occupational exposure limit |
| RS OEL / KGVI | : Short Term Exposure Limit |
| ADR | : European Agreement concerning the International Carriage of Dangerous Goods by Road |
| CAS | : Chemical Abstracts Service |
| DNEL | : Derived no-effect level |
| EC50 | : Half maximal effective concentration |
| GHS | : Globally Harmonized System |
| IATA | : International Air Transport Association |
| IMDG | : International Maritime Code for Dangerous Goods |
| LD50 | : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals) |
| LC50 | : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period) |
| MARPOL | : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978 |
| OEL | : Occupational Exposure Limit |
| PBT | : Persistent, bioaccumulative and toxic |

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| | | |
|---|---|---|
| PNEC | : | Predicted no effect concentration |
| REACH | : | Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency |
| SVHC | : | Substances of Very High Concern |
| vPvB | : | Very persistent and very bioaccumulative |
| according to regulation governing the classification, packaging and labeling of chemicals | : | (REGULATION (EC) No 1272/2008); Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/13, 52/17, 21/19, 40/23). |

Further information

Classification of the mixture:

| | |
|-------------------|-------|
| Flam. Liq. 2 | H225 |
| Skin Irrit. 2 | H315 |
| Repr. 2 | H361d |
| STOT SE 3 | H336 |
| STOT RE 2 | H373 |
| Asp. Tox. 1 | H304 |
| Aquatic Chronic 2 | H411 |

Classification procedure:

| |
|-------------------------------------|
| Based on product data or assessment |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |
| Calculation method |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

RS / EN