

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaForce®-302 Part B

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.  
Patrijarha Pavla 1  
22310 Šimanovci  
Srbija  
Telephone : +381 22 21 55 777  
Telefax : +381 22 21 55 780  
E-mail address of person responsible for the SDS : ehs@rs.sika.com

#### 1.4 Emergency telephone number

National Toxicology Institute -  
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

### SECTION 2: Hazards identification

Type of product : Mixture

#### 2.1 Classification of the substance or mixture

##### Classification (according to regulation governing the classification, packaging and labeling of chemicals)

Acute toxicity, Category 4 H332: Harmful if inhaled.  
Eye irritation, Category 2 H319: Causes serious eye irritation.  
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.  
Specific target organ toxicity - single exposure, Category 3, Respiratory system H335: May cause respiratory irritation.

#### 2.2 Label elements

##### Labelling (according to regulation governing the classification, packaging and labeling of chemicals)

Hazard pictograms :



Signal word : Warning

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

Hazard statements : H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.

### Prevention:

P261 Avoid breathing mist or vapours.  
P271 Use only outdoors or in a well-ventilated area.  
P280 Wear protective gloves/ eye protection/ face protection.

### Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Hexamethylene-1,6-diisocyanate homopolymer

### Additional Labelling

EUH204 Contains isocyanates. May produce an allergic reaction.

## 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to regulation governing the classification, packaging and labeling of chemicals)	Concentration (% w/w)
Hexamethylene-1,6-diisocyanate homopolymer Contains:	28182-81-2 931-274-8 01-2119485796-17-	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 60 - < 80

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

hexamethylene-di-isocyanate <= 0,3 %	XXXX	(Respiratory system)	
calcium oxide	1305-78-8 215-138-9 01-2119475325-36-XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	>= 1 - < 2,5

For explanation of abbreviations see section 16.

---

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.  
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Headache  
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects  
sensitising effects  
  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

May cause respiratory irritation.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides  
Nitrogen oxides (NOx)  
Hydrogen cyanide (hydrocyanic acid)

No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

### 6.4 Reference to other sections

For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Storage class : 10, Combustible liquids

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
calcium oxide	1305-78-8	TWA (Respirable)	1 mg/m <sup>3</sup>	2017/164/EU

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

		fraction)		
Further information: Indicative				
	STEL (Respirable fraction)	4 mg/m3		2017/164/EU
	GVI (respirable dust fraction)	1 mg/m3		RS OEL
Further information: Substance mentioned in indicative exposure limit values in Directive 2017/164/ EC (fourth list)				
	KGVI (respirable dust fraction)	4 mg/m3		RS OEL

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection	: Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	: Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Respiratory protection	: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Appearance	:	paste
Colour	:	white
Odour	:	No data available
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

### Viscosity

Viscosity, dynamic	:	ca. 55.000 mPa.s (20 °C)
Viscosity, kinematic	:	No data available

### Solubility(ies)

Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,21 g/cm3 (20 °C)
Relative vapour density	:	No data available

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

### 9.2 Other information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : Avoid moisture.

### 10.5 Incompatible materials

Materials to avoid : Alkalies  
Oxidizing agents  
Acids

No data available

### 10.6 Hazardous decomposition products

: No hazardous decomposition products are known.

---

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if inhaled.

#### Components:

##### Hexamethylene-1,6-diisocyanate homopolymer:

Acute oral toxicity : LD50 Oral (Rat): > 2.500 mg/kg

Acute inhalation toxicity : LC50: 1,5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

Test atmosphere: dust/mist  
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

### **Skin corrosion/irritation**

Not classified due to lack of data.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

May cause respiratory irritation.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

## 11.2 Information on other hazards

### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

---

## SECTION 12: Ecological information

### 12.1 Toxicity

No data available

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information

: There is no data available for this product.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product

: The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

### 14.4 Packing group

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH Information:	All substances contained in our Products are <ul style="list-style-type: none"><li>- registered by our upstream suppliers, and/or</li><li>- registered by us, and/or</li><li>- excluded from the regulation, and/or</li><li>- exempted from the registration.</li></ul>
Rule book on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, 57/2022 and 29/2024)	: Conditions of restriction for the following entries should be considered: Number on list 3
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	Number on list 75: : None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	: Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.	
	Not applicable
Volatile organic compounds	: Law on the incentive tax for volatile organic compounds (VOCV) no VOC duties
	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Not applicable

### Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24).

Rulebook on classification, packaging, labeling and advertising of chemicals and products in

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18 - other law, 35/2023)

Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19 and 39/21)

Rulebook on preventive measures for safe and healthy work during exposure to chemical substances ("Off. gazette RS" No.106/09, 117/17 and 107/21)

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.

### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Eye Dam.	: Serious eye damage
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2017/164/EU	: Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
RS OEL	: Serbia. Occupational Exposure Limits to chemicals at working place (Annex 1)
2017/164/EU / STEL	: Short term exposure limit
2017/164/EU / TWA	: Limit Value - eight hours
RS OEL / GVI	: occupational exposure limit
RS OEL / KGVI	: Short Term Exposure Limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-302 Part B

Revision Date 10.02.2025

Version 1.1

Print Date 16.12.2025

	test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative
according to regulation governing the classification, packaging and labeling of chemicals	: (REGULATION (EC) No 1272/2008); Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

### Further information

#### Classification of the mixture:

Acute Tox. 4	H332
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H335

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

RS / EN