

# SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet  
("Sl. glasnik RS", br. 11/24)



## SikaForce®-300 Primer

Revision Date 06.02.2025

Version 1.2

Print Date 16.12.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaForce®-300 Primer

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.  
Patrijarha Pavla 1  
22310 Šimanovci  
Srbija  
Telephone : +381 22 21 55 777  
Telefax : +381 22 21 55 780  
E-mail address of person : ehs@rs.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Toxicology Institute -  
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

### SECTION 2: Hazards identification

Type of product : Mixture

#### 2.1 Classification of the substance or mixture

##### Classification (according to regulation governing the classification, packaging and labeling of chemicals)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

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### 2.2 Label elements

#### Labelling (according to regulation governing the classification, packaging and labeling of chemicals)

Hazard pictograms :



Signal word : Danger

Hazard statements :

H222	Extremely flammable aerosol.
H229	Pressurised container: May burst if heated.
H312 + H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements :

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

#### Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust or mist.
P271	Use only outdoors or in a well-ventilated area.

#### Storage:

P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.
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#### Disposal:

P501	Dispose of contents/container in accordance with local regulation.
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Hazardous components which must be listed on the label:  
reaction mass of ethylbenzene and xylene

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to regulation governing the classification, packaging and labeling of chemicals)	Concentration (% w/w)
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	$\geq 60 - < 80$
propane	74-98-6 200-827-9 01-2119486944-21-XXXX	Flam. Gas 1A; H220	$\geq 20 - < 25$
butane	106-97-8 203-448-7 01-2119474691-32-XXXX	Flam. Gas 1A; H220	$\geq 10 - < 20$
isobutane	75-28-5 200-857-2 01-2119485395-27-XXXX	Flam. Gas 1A; H220	$\geq 1 - < 2,5$

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

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- |                         |   |   |
|-------------------------|---|---|
| If inhaled              | : | Move to fresh air.  |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.                                      |
| In case of eye contact  | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.              |
| If swallowed            | : | Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person. |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |  |
|----------|---|--|
| Symptoms | : | Cough<br>Respiratory disorder<br>Excessive lachrymation<br>Erythema<br>Headache<br>Dermatitis<br>Skin disorders<br>See Section 11 for more detailed information on health effects and symptoms.  |
| Risks    | : | irritant effects<br><br>Harmful in contact with skin or if inhaled.<br>Causes skin irritation.<br>Causes serious eye irritation.<br>May cause respiratory irritation.<br>May cause damage to organs through prolonged or repeated exposure if inhaled. |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                              |   |  |
|------------------------------|---|--|
| Suitable extinguishing media | : | Water spray jet<br>Dry powder<br>Foam<br>Carbon dioxide (CO <sub>2</sub> ) |
| Unsuitable extinguishing     | : | High volume water jet  |

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media

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
Follow standard hygiene measures when handling chemical products

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Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Do not spray on a naked flame or any incandescent material. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : BEWARE: Aerosol is pressurized. Keep away from direct sun exposure and temperatures over 50 °C. Do not open by force or throw into fire even after use. Do not spray on flames or red-hot objects. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
reaction mass of ethylbenzene and xylene	Not Assigned	TWA	50 ppm 221 mg/m <sup>3</sup>	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m <sup>3</sup>	2000/39/EC
		GVI	50 ppm 221 mg/m <sup>3</sup>	RS OEL
	Further information: This chemical substance can adversely affect the skin., Substance mentioned in indicative exposure limit values in Directive 2000/39 / EC (first list)			
		KGVI	100 ppm 442 mg/m <sup>3</sup>	RS OEL

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.

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Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

- |                          |   |   |
|--------------------------|---|---|
| Eye/face protection      | : | Safety glasses with side-shields conforming to EN166<br>Eye wash bottle with pure water   |
| Hand protection          | : | Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.<br>Suitable for short time use or protection against splashes:<br>Butyl rubber/nitrile rubber gloves (> 0,1 mm)<br>Contaminated gloves should be removed.<br>Suitable for permanent exposure:<br>Viton gloves (0.4 mm),<br>breakthrough time >30 min.   |
| Skin and body protection | : | Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers).   |
| Respiratory protection   | : | In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.<br>organic vapor (Type A) and particulate filter<br>A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm<br>P1: Inert material; P2, P3: hazardous substances<br>Ensure adequate ventilation, especially in confined areas.<br>When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. |

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- |                                       |   |                                    |
|---------------------------------------|---|------------------------------------|
| Physical state                        | : | aerosol                            |
| Appearance                            | : | Aerosol containing a liquefied gas |
| Colour                                | : | various                            |
| Odour                                 | : | solvent-like                       |
| Melting point/ range / Freezing point | : | No data available                  |
| Boiling point/boiling range           | : | No data available                  |
| Flammability                          | : | Extremely flammable aerosol.       |

### Upper/lower flammability or explosive limits

- |  |   |          |
|--|---|----------|
| Upper explosion limit / Upper flammability limit | : | 7,0 %(V) |
| Lower explosion limit /                          | : | 1,1 %(V) |

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Lower flammability limit

Flash point : < 0 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

### Viscosity

Viscosity, dynamic : not determined

Viscosity, kinematic : Not applicable

### Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 8300 hPa

Density : ca. 0,70 g/cm<sup>3</sup> (20 °C)

Bulk density : Not applicable

Relative vapour density : No data available

## 9.2 Other information

No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.



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### 10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful in contact with skin or if inhaled.

#### Components:

#### reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified due to lack of data.

#### Respiratory sensitisation

Not classified due to lack of data.

#### Germ cell mutagenicity

Not classified due to lack of data.

#### Carcinogenicity

Not classified due to lack of data.

#### Reproductive toxicity

Not classified due to lack of data.

#### STOT - single exposure

May cause respiratory irritation.

#### STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

#### Aspiration toxicity

Not classified due to lack of data.

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### 11.2 Information on other hazards

#### Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l  
Exposure time: 56 d  
Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,17 mg/l  
Exposure time: 7 d  
Species: Daphnia (water flea)

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

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(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

#### **Global warming potential**

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

#### Components:

##### **propane:**

20-year global warming potential: 0,072  
100-year global warming potential: 0,02  
500-year global warming potential: 0,006  
Atmospheric lifetime: 0,036 yr  
Radiative efficiency: 0 Wm2ppb  
Further information: Miscellaneous compounds

##### **butane:**

20-year global warming potential: 0,022  
100-year global warming potential: 0,006  
500-year global warming potential: 0,002  
Atmospheric lifetime: 0,019 yr  
Radiative efficiency: 0 Wm2ppb  
Further information: Miscellaneous compounds

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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### SECTION 14: Transport information

#### 14.1 UN number or ID number

ADR : UN 1950  
IMDG : UN 1950  
IATA : UN 1950

#### 14.2 UN proper shipping name

ADR : AEROSOLS  
IMDG : AEROSOLS  
IATA : Aerosols, flammable

#### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 2	2.1
IMDG	: 2.1	
IATA	: 2.1	

#### 14.4 Packing group

ADR  
Packing group : Not assigned by regulation  
Classification Code : 5F  
Labels : 2.1  
Tunnel restriction code : (D)

IMDG  
Packing group : Not assigned by regulation  
Labels : 2.1  
EmS Code : F-D, S-U

##### IATA (Cargo)

Packing instruction (cargo aircraft) : 203  
Packing instruction (LQ) : Y203  
Packing group : Not assigned by regulation  
Labels : Flammable Gas

##### IATA (Passenger)

Packing instruction (passenger aircraft) : 203  
Packing instruction (LQ) : Y203  
Packing group : Not assigned by regulation  
Labels : Flammable Gas

#### 14.5 Environmental hazards

##### ADR

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Environmentally hazardous : no

### IMDG

Marine pollutant : no

### IATA (Passenger)

Environmentally hazardous : no

### IATA (Cargo)

Environmentally hazardous : no

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Rule book on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, 57/2022 and 29/2024) : Conditions of restriction for the following entries should be considered: Number on list 75:

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament : Not applicable

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ment and the Council concerning the export and import  
of dangerous chemicals

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of  
major-accident hazards involving dangerous substances.

P3a FLAMMABLE AEROSOLS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds  
(VOCV)  
Volatile organic compounds (VOC) content: 91,92% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and  
livestock rearing emissions (integrated pollution prevention  
and control)

Volatile organic compounds (VOC) content: 92% w/w

### Other regulations:

75/324/EEC

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24).

Rulebook on classification, packaging, labeling and advertising of chemicals and products in  
accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz.  
RS", 105/2013, 52/2017, 21/2019, 40/2023).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18 - other law,  
35/2023)

Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19  
and 39/21)

Rulebook on preventive measures for safe and healthy work during exposure to chemical sub-  
stances ("Off. gazette RS" No.106/09, 117/17 and 107/21)

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations,  
where applicable.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H220 : Extremely flammable gas.  
H226 : Flammable liquid and vapour.  
H304 : May be fatal if swallowed and enters airways.

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H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H373	: May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	: Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Irrit.	: Eye irritation
Flam. Gas	: Flammable gases
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
RS OEL	: Serbia. Occupational Exposure Limits to chemicals at working place (Annex 1)
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
RS OEL / GVI	: occupational exposure limit
RS OEL / KGV	: Short Term Exposure Limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

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according to regulation governing the classification, packaging and labeling of chemicals : (REGULATION (EC) No 1272/2008); Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

### Further information

#### Classification of the mixture:

Aerosol 1	H222, H229
Acute Tox. 4	H332
Acute Tox. 4	H312
Skin Irrit. 2	H315
Eye Irrit. 2	H319
STOT SE 3	H335
STOT RE 2	H373
Aquatic Chronic 3	H412

#### Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

RS / EN