

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
("Sl. glasnik RS", br. 11/24)



SikaFlow®-648 Part A

Revision Date 02.03.2026

Version 1.0

Print Date 02.03.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaFlow®-648 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Product is not intended for consumer use, Epoxy-Cementitious system, Grouting mortar

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.
Patrijarha Pavla 1
22310 Šimanovci
Srbija
Telephone : +381 22 21 55 777
Telefax : +381 22 21 55 780
E-mail address of person responsible for the SDS : ehs@rs.sika.com

1.4 Emergency telephone number

National Toxicology Institute -
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (according to regulation governing the classification, packaging and labeling of chemicals)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (according to regulation governing the classification, packaging and labeling of chemicals)

Hazard pictograms :



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Signal word	:	Warning
Hazard statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 Avoid breathing mist or vapours. P264 Wash skin thoroughly after handling. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection. Response: P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P391 Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane

Reaction mass of isomers of epoxy resin BFDGE

reaction products of 2,2-dimethylpropane-1,3-diol with 1-chloro-2,3-epoxypropane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to regulation governing the classification, packaging and labeling of chemicals)	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 40 - < 60
Reaction mass of isomers of epoxy	Not Assigned	Skin Irrit. 2; H315	>= 20 - < 25

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resin BFDGE	701-263-0 01-2119454392-40-XXXX	Skin Sens. 1A; H317 Aquatic Chronic 2; H411	
reaction products of 2,2-dimethylpropane-1,3-diol with 1-chloro-2,3-epoxypropane	Not Assigned 701-333-0 01-2120759332-55-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 10 - < 20

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects
sensitising effects

Causes skin irritation.

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May cause an allergic skin reaction.
Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.
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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

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8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

- | | |
|--------------------------|---|
| Eye/face protection | : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min. |
| Skin and body protection | : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work. |
| Respiratory protection | : No special measures required. |
-

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | |
|---|---------------------|
| Physical state | : liquid |
| Form | : viscous |
| Colour | : clear |
| Odour | : characteristic |
| Melting point/ range / Freezing point | : No data available |
| Boiling point/boiling range | : No data available |
| Flammability (solid, gas) | : No data available |
| Upper/lower flammability or explosive limits | |
| Upper explosion limit / Upper flammability limit | : No data available |
| Lower explosion limit / Lower flammability limit | : No data available |
| Flash point | : > 97 °C |
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Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : 7 - 9
Concentration: 100 %

Viscosity

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,1 g/cm³ (20 °C)

Relative vapour density : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis-[4-(2,3-epoxypropoxy)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

reaction products of 2,2-dimethylpropane-1,3-diol with 1-chloro-2,3-epoxypropane:

Acute oral toxicity : LD50 (Rat): 3.595 mg/kg

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

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Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to Article 43, Law on Chemicals of Republic of Serbia and REACH Article 57(f) at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
Exposure time: 48 h

Reaction mass of isomers of epoxy resin BFDGE:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 2,54 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 2,55 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (algae): 1,8 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

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12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to Article 43, Law on Chemicals of Republic of Serbia and REACH Article 57(f) at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 9	
IMDG	: 9	
IATA	: 9	

14.4 Packing group

ADR
Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG
Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)
Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

IATA (Passenger)
Packing instruction (passen- : 964

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ger aircraft)
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR
Environmentally hazardous : yes

IMDG
Marine pollutant : yes

IATA (Passenger)
Environmentally hazardous : yes

IATA (Cargo)
Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Rulebook on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, 57/2022 and 29/2024) : Conditions of restriction for the following entries should be considered:
Number on list 3

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Number on list 75:
None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation : Not applicable

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(Annex XIV)

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC)
Volatile organic compounds (VOC) content: < 0,01% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: < 0,01% w/w

Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24).

Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/13, 52/17, 21/19, 40/23).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18 - other law, 35/23).

Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19, 39/21 and 65/24).

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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SECTION 16: Other information

Full text of H-Statements

- H315 : Causes skin irritation.
- H317 : May cause an allergic skin reaction.
- H319 : Causes serious eye irritation.
- H411 : Toxic to aquatic life with long lasting effects.
- H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

- Aquatic Chronic : Long-term (chronic) aquatic hazard
 - Eye Irrit. : Eye irritation
 - Skin Irrit. : Skin irritation
 - Skin Sens. : Skin sensitisation
 - ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
 - CAS : Chemical Abstracts Service
 - DNEL : Derived no-effect level
 - EC50 : Half maximal effective concentration
 - GHS : Globally Harmonized System
 - IATA : International Air Transport Association
 - IMDG : International Maritime Code for Dangerous Goods
 - LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
 - LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
 - MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
 - OEL : Occupational Exposure Limit
 - PBT : Persistent, bioaccumulative and toxic
 - PNEC : Predicted no effect concentration
 - REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
 - SVHC : Substances of Very High Concern
 - vPvB : Very persistent and very bioaccumulative
- according to regulation governing the classification, packaging and labeling of chemicals : (REGULATION (EC) No 1272/2008); Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/13, 52/17, 21/19, 40/23).

Further information

Classification of the mixture:

Classification procedure:

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Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

RS / EN