

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
("Sl. glasnik RS", br. 11/24)



Sikaflex®-515

Revision Date 05.03.2025

Version 4.0

Print Date 16.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-515

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.
Patrijarha Pavla 1
22310 Šimanovci
Srbija
Telephone : +381 22 21 55 777
Telefax : +381 22 21 55 780
E-mail address of person : ehs@rs.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Toxicology Institute -
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (according to regulation governing the classification, packaging and labeling of chemicals)

|| Not a hazardous substance or mixture.

2.2 Label elements

Labelling (according to regulation governing the classification, packaging and labeling of chemicals)

|| No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Additional Labelling

EUH208 Contains trimethoxyvinylsilane.
May produce an allergic reaction.

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

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breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to regulation governing the classification, packaging and labeling of chemicals)	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72-XXXX	Aquatic Chronic 4; H413	>= 2,5 - < 5
distillates (petroleum), hydrotreated light paraffinic	64742-55-8 265-158-7 01-2119487077-29-XXXX	Asp. Tox. 1; H304	>= 2,5 - < 5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317	>= 0,1 - < 0,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.

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Sikaflex®-515

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- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : For personal protection see section 8.

6.2 Environmental precautions

- Environmental precautions : No special environmental precautions required.
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Sikaflex®-515

Revision Date 05.03.2025

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
methanol	67-56-1	TWA	200 ppm 260 mg/m ³	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			

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Sikaflex®-515

Revision Date 05.03.2025

Version 4.0

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		GVI	200 ppm 260 mg/m ³	RS OEL
	Further information: This chemical substance can adversely affect the skin., Substance mentioned in indicative exposure limit values in Directive 2006/15/EC (second list)			

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Recommended: Butyl rubber/nitrile rubber gloves.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
- Appearance : paste
- Colour : various
- Odour : odourless
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available

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Sikaflex®-515

Revision Date 05.03.2025

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Flash point	:	ca. 64 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable

Solubility(ies)

Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,5 g/cm ³ (20 °C)
Relative vapour density	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

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("Sl. glasnik RS", br. 11/24)



Sikaflex®-515

Revision Date 05.03.2025

Version 4.0

Print Date 16.12.2025

10.6 Hazardous decomposition products

: methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg
Method: OECD Test Guideline 402

trimethoxyvinylsilane:

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Components:

distillates (petroleum), hydrotreated light paraffinic:

Assessment : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
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Sikaflex®-515

Revision Date 05.03.2025

Version 4.0

Print Date 16.12.2025

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Raphidocelis subcapitata (freshwater green alga)): >
plants 100 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

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Sikaflex®-515

Revision Date 05.03.2025

Version 4.0

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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

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SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or

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- exempted from the registration.

Rule book on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020, 57/2022 and 29/2024)	:	Banned and/or restricted
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.		Not applicable
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0,02% w/w no VOC duties Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,02% w/w

Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 11/24).

Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18 - other law, 35/2023)

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Sikaflex®-515

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Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19 and 39/21)

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	: Flammable liquid and vapour.
H304	: May be fatal if swallowed and enters airways.
H317	: May cause an allergic skin reaction.
H332	: Harmful if inhaled.
H413	: May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Flam. Liq.	: Flammable liquids
Skin Sens.	: Skin sensitisation
2006/15/EC	: Europe. Indicative occupational exposure limit values
RS OEL	: Serbia. Occupational Exposure Limits to chemicals at working place (Annex 1)
2006/15/EC / TWA	: Limit Value - eight hours
RS OEL / GVI	: occupational exposure limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg-

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Sikaflex®-515

Revision Date 05.03.2025

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SVHC	:	istration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
vPvB	:	Substances of Very High Concern
	:	Very persistent and very bioaccumulative
according to regulation governing the classification, packaging and labeling of chemicals	:	(REGULATION (EC) No 1272/2008); Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

RS / EN