

SAFETY DATA SHEET

In accordance with the Regulations on the content of the safety data sheet
("Sl. glasnik RS", br. 100/2011)



GPI-1660 Part A

Revision Date 12.06.2024

Version 2.0

Print Date 16.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : GPI-1660 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Srbija d.o.o.
Patrijarha Pavla 1
22310 Šimanovci
Srbija
Telephone : +381 22 21 55 777
Telefax : +381 22 21 55 780
E-mail address of person responsible for the SDS : ehs@rs.sika.com

1.4 Emergency telephone number

National Toxicology Institute -
+381 11 360 84 40 (toxicologist on duty - 0- 24h)

SECTION 2: Hazards identification

Type of product : Mixture

2.1 Classification of the substance or mixture

Classification (according to CLP/GHS)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (according to CLP/GHS)

Hazard pictograms :



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Signal word	:	Danger
Hazard statements	:	H225 Highly flammable liquid and vapour. H315 Causes skin irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P201 Obtain special instructions before use. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. Response: P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. P391 Collect spillage.

Hazardous components which must be listed on the label:

methylcyclohexane
Hydrocarbons, C10, aromatics, >1% naphthalene

Additional Labelling

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification (according to CLP/GHS)	Concentration (% w/w)
methylcyclohexane	108-87-2	Flam. Liq. 2; H225	>= 60 - < 80

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	203-624-3 01-2119556887-18- XXXX	Asp. Tox. 1; H304 Skin Irrit. 2; H315 STOT SE 3; H336 Aquatic Chronic 2; H411	
Hydrocarbons, C10, aromatics, >1% naphthalene	64742-94-5 919-284-0 265-198-5 01-2119463588-24- XXXX	Carc. 2; H351 STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 10 - < 20
2-methoxy-1-methylethyl acetate Contains: 2-methoxypropyl acetate <= 1 %	108-65-6 203-603-9 01-2119475791-29- XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 2,5 - < 5
naphthalene	91-20-3 202-049-5	Carc. 2; H351 Acute Tox. 4; H302 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.

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Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	:	Erythema Dermatitis Loss of balance Vertigo See Section 11 for more detailed information on health effects and symptoms.
Risks	:	irritant effects Causes skin irritation. May cause drowsiness or dizziness. Suspected of causing cancer.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	:	Water

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

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7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
2-methoxy-1-methylethyl acetate	108-65-6	STEL	100 ppm 550 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 275 mg/m ³	2000/39/EC
		KGVI	100 ppm 550 mg/m ³	RS OEL
	Further information: This chemical substance can adversely affect the skin., Substance mentioned in indicative exposure limit values in Directive 2000/39 / EC (first list)			
		GVI	50 ppm 275 mg/m ³	RS OEL
naphthalene	91-20-3	TWA	10 ppm 50 mg/m ³	91/322/EEC
	Further information: Indicative			
		GVI	10 ppm 50 mg/m ³	RS OEL
	Further information: Substance mentioned in indicative exposure limit values in Directive 91/322 / EEC			

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

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Hand protection	<p>Eye wash bottle with pure water</p> <p>: Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.</p>
	<p>Suitable for short time use or protection against splashes:</p> <p>Butyl rubber/nitrile rubber gloves (> 0,1 mm)</p> <p>Contaminated gloves should be removed.</p> <p>Suitable for permanent exposure:</p> <p>Viton gloves (0.4 mm), breakthrough time >30 min.</p>
Skin and body protection	<p>: Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.</p>
Respiratory protection	<p>: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.</p> <p>organic vapor filter (Type A)</p> <p>A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm</p> <p>Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.</p>

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Colour	: light yellow
Odour	: solvent-like
Melting point/ range / Freezing point	: No data available
Initial boiling point and boiling range	: ca. 101 °C
Flammability (solid, gas)	: No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : 7 %(V)

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Lower explosion limit / : 1 %(V)
Lower flammability limit

Flash point : ca. -4,3 °C
Method: closed cup

Auto-ignition temperature : 333 °C

Decomposition temperature : No data available

pH : No data available

Viscosity

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,6 hPa

Density : ca. 0,8 g/cm³ (20 °C)

Relative vapour density : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Oxidizing agents

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10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified due to lack of data.

Components:

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation: Not classified due to lack of data.

Respiratory sensitisation: Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

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SECTION 12: Ecological information

12.1 Toxicity

Components:

naphthalene:

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1133
IMDG : UN 1133
IATA : UN 1133

14.2 UN proper shipping name

ADR : ADHESIVES
IMDG : ADHESIVES
(methylcyclohexane)
IATA : Adhesives

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADR
Packing group : II
Classification Code : F1
Hazard Identification Number : 33
Labels : 3

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Tunnel restriction code : (D/E)

IMDG

Packing group : II
Labels : 3
EmS Code : F-E, S-D

IATA (Cargo)

Packing instruction (cargo aircraft) : 364
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 353
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or

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- excluded from the regulation, and/or
- exempted from the registration.

Rule book on Bans and Restrictions of Production, Placing on the Market and Use of Chemicals (State Gazette, Nr. 90/2013, 25/2015, 2/2016, 44/2017, 36/2018, 9/2020 and 57/2022) (Annex 1) : Conditions of restriction for the following entries should be considered: Number on list 75, 3

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c

FLAMMABLE LIQUIDS

E2

ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 92% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 90,99% w/w

Other regulations:

Rulebook on the content of a safety data sheet (Official Gazette No. 100/11)

Rulebook on classification, packaging, labeling and advertising of chemicals and products in accordance with UN Globally Harmonized System of Classification and Labelling ("State Gazz. RS", 105/2013, 52/2017, 21/2019, 40/2023).

Law on chemicals ("Off. gazette RS" No. 36/09, 88/10, 92/11, 93/12 and 25/15)

Law on waste management ("Off. Gazette RS" No. 36/09, 88/10, 14/16, 95/18)

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Rulebook on categories, testing and classification of waste ("Off. gazette RS" No. 56/10, 93/19 and 39/21)

Rulebook on preventive measures for safe and healthy work during exposure to chemical substances ("Off. gazette RS" No.106/09, 117/17 and 107/21)

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225	: Highly flammable liquid and vapour.
H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H315	: Causes skin irritation.
H336	: May cause drowsiness or dizziness.
H351	: Suspected of causing cancer.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Carc.	: Carcinogenicity
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
91/322/EEC	: Europe. Commission Directive 91/322/EEC on establishing indicative limit values
RS OEL	: Serbia. Occupational Exposure Limits to chemicals at working place (Annex 1)
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
91/322/EEC / TWA	: Limit Value - eight hours
RS OEL / GVI	: occupational exposure limit
RS OEL / KGVI	: Short Term Exposure Limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service

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DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2	H225
Skin Irrit. 2	H315
Carc. 2	H351
STOT SE 3	H336
Aquatic Chronic 2	H411

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

RS / EN